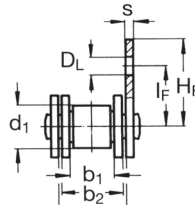
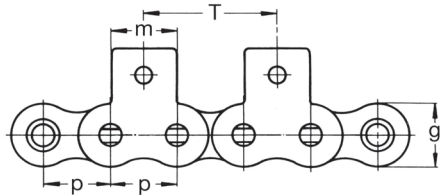


Metric Attachment Chain

E-Series - DIN 8187-1/ISO 606

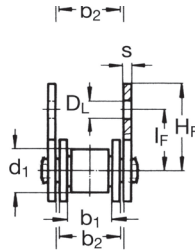
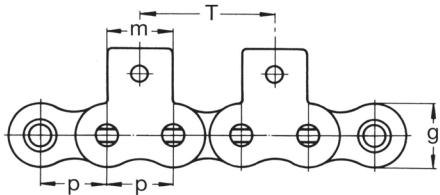


SA1 = Straight Attachment, 1 Hole, 1 Side



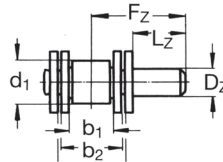
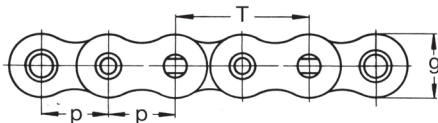
Chain Size	Attachment Connecting Link Part No.
06B-1	E06B-1 CL - SA1
08B-1	E08B-1 CL - SA1
10B-1	E10B-1 CL - SA1
12B-1	E12B-1 CL - SA1
16B-1	E16B-1 CL - SA1
20B-1	E20B-1 CL - SA1
24B-1	E24B-1 CL - SA1

SK1 = Straight Attachment, 1 Hole, 2 Sides



Chain Size	Attachment Connecting Link Part No.
06B-1	E06B-1 CL - SK1
08B-1	E08B-1 CL - SK1
10B-1	E10B-1 CL - SK1
12B-1	E12B-1 CL - SK1
16B-1	E16B-1 CL - SK1
20B-1	E20B-1 CL - SK1
24B-1	E24B-1 CL - SK1

EP1 = Extended Pin, 1 Side



Chain Size	Attachment Connecting Link Part No.
06B-1	E06B-1 CL - EP1
08B-1	E08B-1 CL - EP1
10B-1	E10B-1 CL - EP1
12B-1	E12B-1 CL - EP1
16B-1	E16B-1 CL - EP1
20B-1	E20B-1 CL - EP1
24B-1	E24B-1 CL - EP1

T = 2p as shown, other spacing as required.

Chain Size	Pitch p		Inner Width b ₁ min mm	Inner Link Width b ₂ max mm	Roller Dia. d ₁ min mm	Plate Height g max. mm	Breaking Load DIN F _B min	Attachment Dimensions							
	mm	in						m	D _L	l _F	H _F	S	D _Z h9	L _Z **	F _Z
06B-1*	9.525	3/8	5.72	8.53	6.53	6.53	9,000	8.0	3.5	9.52	13.5	1.3	5.0	15	20.7
08B-1	12.7	1/2	7.75	11.30	8.51	11.8	18,000	9.5	4.3	13.35	18.9	1.6	6.0	15	22.4
10B-1	15.875	5/8	9.65	13.28	10.16	14.7	22,400	14.3	5.3	16.5	22.95	1.7	6.5	20	28.5
12B-1	19.05	3/4	11.68	15.62	12.07	16.1	29,000	16.0	6.4	21.45	28.6	1.85	7.0	20	29.8
16B-1	25.4	1	17.02	25.40	15.88	21.0	60,000	19.1	6.4	23.15	34.0	3.1	10.0	30	45.9
20B-1	31.75	1/4	19.56	29.00	19.05	26.4	95,000	35.0	9.0	30.5	45.7	3.5	12.0	30	48.4
24B-1	38.1	1/2	25.40	37.90	25.40	33.4	160,000	36.0	10.5	36.0	61.5	4.8	16.0	35	59.1

* With straight side plates only. ** Other lengths on request.

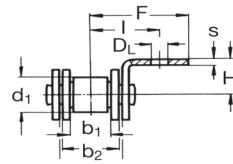
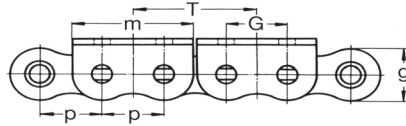
Note: The above attachments are Connecting Type Links for simple assembly by the equipment user. Chain with riveted attachments can be assembled to order at PTI in Charlotte. Inner Links with attachments, although not as common, are also possible from production. For custom chains, please detail the requirements on the Attachment Detail page.

Metric Attachment Chain

E-Series - DIN 8187-1/ISO 606

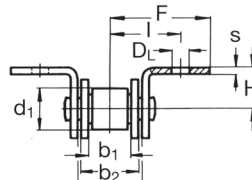
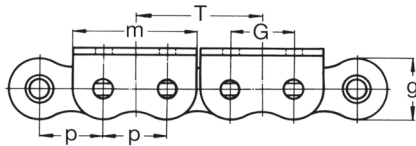


A2 = Bent Tab, 2 Holes, 1 Side



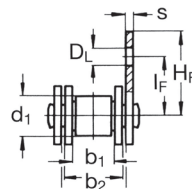
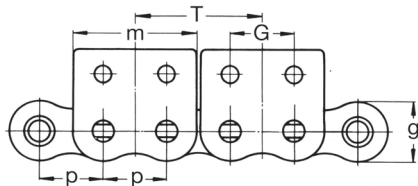
Chain Size	Attachment Connecting Link Part No.
06B-1	E06B-1 CL - A2
08B-1	E08B-1 CL - A2
10B-1	E10B-1 CL - A2
12B-1	E12B-1 CL - A2
16B-1	E16B-1 CL - A2
20B-1	E20B-1 CL - A2
24B-1	E24B-1 CL - A2

K2 = Bent Tab, 2 Hole, 2 Sides



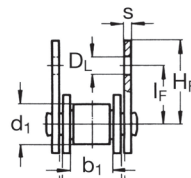
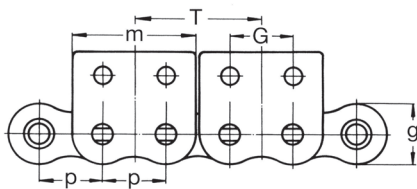
Chain Size	Attachment Connecting Link Part No.
06B-1	E06B-1 CL - K2
08B-1	E08B-1 CL - K2
10B-1	E10B-1 CL - K2
12B-1	E12B-1 CL - K2
16B-1	E16B-1 CL - K2
20B-1	E20B-1 CL - K2
24B-1	E24B-1 CL - K2

SA2 = Straight Attachment, 2 Holes, 1 Side



Chain Size	Attachment Connecting Link Part No.
06B-1	E06B-1 CL - R1
08B-1	E08B-1 CL - R1
10B-1	E10B-1 CL - R1
12B-1	E12B-1 CL - R1
16B-1	E16B-1 CL - R1
20B-1	E20B-1 CL - R1
24B-1	E24B-1 CL - R1

SK2 = Straight Attachment, 2 Holes, 2 Sides



Chain Size	Attachment Connecting Link Part No.
06B-1	E06B-1 CL - SK2
08B-1	E08B-1 CL - SK2
10B-1	E10B-1 CL - SK2
12B-1	E12B-1 CL - SK2
16B-1	E16B-1 CL - SK2
20B-1	E20B-1 CL - SK2
24B-1	E24B-1 CL - SK2

T = 2p as shown, other spacing as required.

Chain Size	Pitch p		Inner Width		Roller Dia.	Plate Height	Breaking Load DIN	Attachment Dimensions								
	mm	in	b ₁ min mm	b ₂ max mm				d ₁ min mm	g max. mm	F _B min	m mm	D _L mm	G mm	I mm	F mm	H mm
06B-1*	9.525	3/8	5.72	8.53	6.53	8.2	9,000	17.72	3.5	9.525	9.5	13.5	6.5	9.5	13.5	1.3
08B-1	12.7	1/2	7.75	11.30	8.51	11.8	18,000	24.0	4.3	12.7	12.7	18.2	8.9	13.4	18.9	1.6
10B-1	15.875	5/8	9.65	13.28	10.16	14.7	22,400	29.6	5.3	15.9	15.9	22.3	10.3	16.5	22.9	1.7
12B-1	19.05	3/4	11.68	15.62	12.07	16.1	29,000	34.0	6.4	19.1	19.0	26.2	13.5	21.5	28.6	1.85
16B-1	25.4	1	17.02	25.40	15.88	21.0	60,000	46.4	6.4	25.4	25.4	36.3	15.9	23.2	34.0	3.1
20B-1	31.75	1 1/4	19.56	29.00	19.05	26.4	95,000	58.1	9.0	31.75	31.5	50.3	19.8	30.5	45.7	3.5
24B-1	38.1	1 1/2	25.40	37.90	25.40	33.4	160,000	71.3	10.5	38.1	38.1	54.2	26.1	42.1	61.5	4.8

* With straight side plates only.

Note: The above attachments are Connecting Type Links for simple assembly by the equipment user. Chain with riveted attachments can be assembled to order at PTI in Charlotte. Inner Links with attachments, although not as common, are also possible from production. For custom chains, please detail the requirements on the Attachment Detail page.